

*Addition program record data to CF-Card Line MC30 OP80
Made for Isuzu Engine Manufacturing (Thailand) Co.,Ltd.*

TOMAS TECH CO., LTD.

*Design : Nattapol Po-eam
(IoT Engineer)*

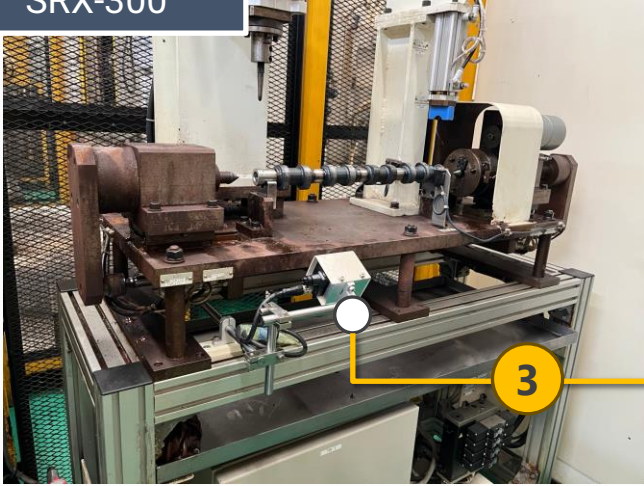
| Agenda

- ▶ System configuration
- ▶ Definition of each information
- ▶ Storage map format

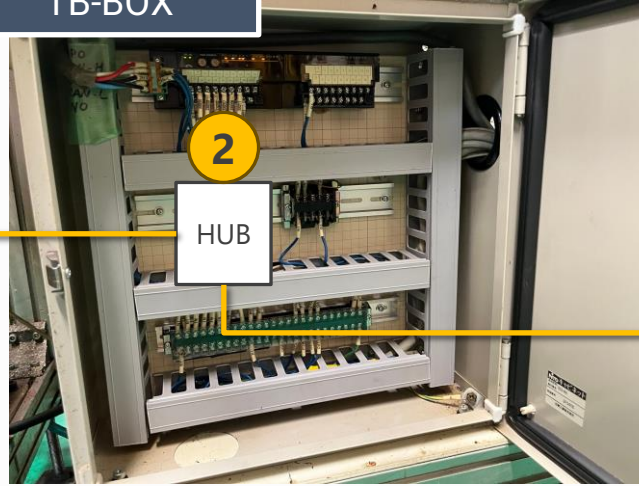
System configuration

| System configuration

SRX-300



TB-BOX



Main Control



1. Wiring the LAN cable from the main control cabinet by connecting from the Omron CJ2M CPU to the TB-Box cabinet.
2. Add an Ethernet hub to connect the SRX-300 to the Omron CJ2M CPU.
3. Connect the SRX-300 LAN cable to the Hub.

Definition of each information

Definition of each information

Column format data







1	2	3	4	5	6	7	8	9	10
211101	084500	SN00000001	30	80	1	1	1	12.34	12.34
211101	084501	SN00000002	30	80	2	2	2	12.34	12.34
211101	084502	SN00000003	30	80	1	3	1	12.34	12.34
211101	084503	SN00000004	30	80	1	1	2	12.34	12.34
211101	084504	SN00000005	30	80	1	1	2	12.34	12.34
211101	084505	SN00000006	30	80	1	1	1	12.34	12.34
211101	084506	SN00000007	30	80	1	1	1	12.34	12.34
211101	084507	SN00000008	30	80	1	1	1	12.34	12.34
211101	084508	SN00000009	30	80	1	1	1	12.34	12.34
211101	084509	SN00000010	30	80	1	1	1	12.34	12.34

1. Date [231101 : 23 (Year) 11 (Month) 01 (Day)]
2. Time [084500 : 08 (Hr.) 45 (Min.) 00 (Sec.)]
3. Serial Number [Ref. Part Number]
4. Line MC [30 : Line MC30]
5. OP [80 : OP-80]
6. Mode [1 : Auto , 2 : Manual]
7. Event definition [01: Start, 02: Load, 03: Finish process, 05: unload, 08: alarm, 09: cycle stop
8. Result 1:OK 2:NG
9. Data result 1
- 10.Data result 2

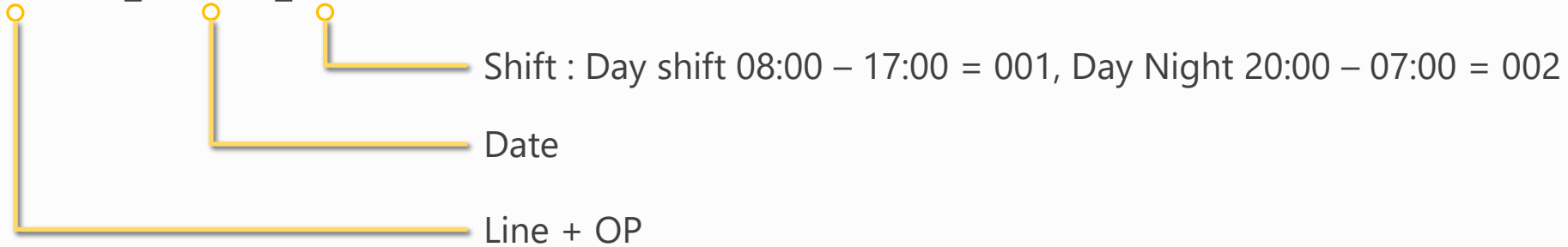
Storage map format

| Storage map format

CSV Format

 MC30OP80_231116_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231116_002	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231117_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231117_002	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231118_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231118_002	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB

MC30OP80_231116_001



Thank you

*Design : Nattapol Po-eam
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| Proposals that only we can make

With a wide range of "Soft" x "Hard" solutions, which is our strength,
We will solve problems in various situations at manufacturing and distribution sites.



Picking System



Handy terminal System / Tablet System



RFID System



Monitoring / Traceability System

Contact



info@tomastc.com



TH/EN: +66-81-012-6064 (Anek)
JP/TH/EN: +66-94-552-3097 (Nozaki)



TOMAS TECH



<http://www.tomastc.com>



7/1(3C) Soi Sukhumvit 103 (Udomsuk
46) Sukhumvit Bang Na, Bangkok 10260

